

Job Description			
Job Title:	Fixed head and Sliding Head CNC Setter Programmer/Section supervisor		
Department:	Turning		
Reporting to:	Works Manager		
Primary Location:	191 Plymbridge Road, Estover, Plymouth, PL6 7JS		
Job purpose Summary:			
<p>The purpose of this role is to efficiently set and run Fixed head Miyano's and Citizen Sliding head CNC Turning Centre's to manufacture complex components up to 3" in diameter. A good level of knowledge in turning 17/4ph, 15/5 Ph, Titanium, Copper, Brass and Plastics would be a major advantage.</p> <p>Understanding and teaching the principle's of Multi Manning and Lights out production within the department.</p>			
Key Responsibilities & Accountabilities:			
<ul style="list-style-type: none"> • Use of Miyano Fixed Head and Citizen Cimcon Sliding Head Machines • Read, understand and examine engineering drawings and specifications to determine appropriate method, sequence of operations and machine setting • Write programmes using engineering drawings and instructions • Select and fix work-holding devices and appropriate cutting, shaping, grinding and/or forming tools • Set machine controls for rotation speeds, depth of cut and stroke, and adjust machine table, stops and guides • Operate automatic or manual controls to feed tool to workpiece or vice versa checks accuracy of machining • Repositions workpiece, change tools and reset machine as necessary during production run • Instruct operator on the safe and correct method of operation of the machine • Self-inspect to customer required tolerances • Accurately select tooling, use measuring equipment • Work in accordance to the standards required by the company and their customers • Problem solve and work often on own initiative • Continue to help/improve work environment and carry out housekeeping duties in line with 5S 			
Additional Information:			
<ul style="list-style-type: none"> • Working Hours: Mon-Fri 08:00am to 16:30 • Hourly Rate: subject to ability and quality of workmanship 			
Reviewed By:	RE	Date:	26/01/2016
Approved By:	FW	Date:	26/01/2016
Last Updated By:	Human Resources	Date:	28/01/2016

Person Specification		
	Essential	Desirable
Education/Qualification	To have done a recognized Apprenticeship scheme	
Experience	Miyano Fixed head and Citizen Sliding head Past experience in this role or a role of a similar nature	Supervisory experience
Skills	To be able to effectively communicate with colleagues Attention to detail Accuracy	Time management People management Health and Safety training
Behaviours	Polite and courteous with team To work safely and efficiently	
Personal Qualities	A willingness to learn A can do attitude Self-motivated A willingness to learn and develop further	A willingness to take on more responsibility