

Job Description			
Job Title:	CNC Operator		
Department:	Milling		
Reporting to:	Milling Supervisor / Works Manager		
Primary Location:	191 Plymbridge Road, Estover, Plymouth, PL6 7JS		
Job purpose Summary			
To accurately operate 3 and 4 axis CNC milling machines in order to manufacture the complex components.			
Key Responsibilities & Accountabilities:			
<ul style="list-style-type: none"> • Read and understand engineering drawings and specifications to follow appropriate method, sequence of operations • Operate automatic or manual controls to feed tool to workpiece or vice versa checks accuracy of machining • Reposition workpiece as necessary during production run • Use the safe and correct method of operation of the machine • Visual inspection to customer required tolerances • Use measuring equipment accurately • Safely operate machinery: 3 and 4 axis machines • Work in accordance to the standards required by the company and their customers • Work often on own initiative • Continue to help/improve work environment and carry out housekeeping duties in line with 5S. 			
Additional Information:			
<ul style="list-style-type: none"> • The above list of job duties is not exclusive or exhaustive and the post holder will be required to undertake such tasks as may reasonably be expected within the scope and grading of the post. 			
Working shifts:			
<ul style="list-style-type: none"> • Double Days: 1 week 06.00 – 14.00 and 1 week 14.00 – 22.00 • Nights: 22.00 – 06.00 			
Reviewed By:	Audrey Robinson	Date:	21/09/2015
Approved By:		Date:	
Last Updated By:		Date:	

Person Specification		
	Essential	Desirable
Education/Qualification	<ul style="list-style-type: none"> • Good level of English: Level B1 CEFR minimum 	<ul style="list-style-type: none"> • Mechanical Engineering
Experience	<ul style="list-style-type: none"> • Working in a manufacturing environment 	<ul style="list-style-type: none"> • Engineering background • CNC experience • Working autonomously
Skills	<ul style="list-style-type: none"> • Accuracy • Attention to detail • Verbal communication 	
Behaviours	<ul style="list-style-type: none"> • Polite and Courteous • Teamwork 	
Personal Qualities	<ul style="list-style-type: none"> • Can – do attitude • A willingness to learn and develop further • Ability to build relationships with people at all levels 	<ul style="list-style-type: none"> • Resilient